How Pump Tanks can be used to Communicate the **Need for Maintenance to** the Customer **Bruce Lesikar Filtration Application Engineer United Rentals**

Disclaimer

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Thank you to Consortium of Institutes for Decentralized Wastewater Treatment for materials assisting this presentation

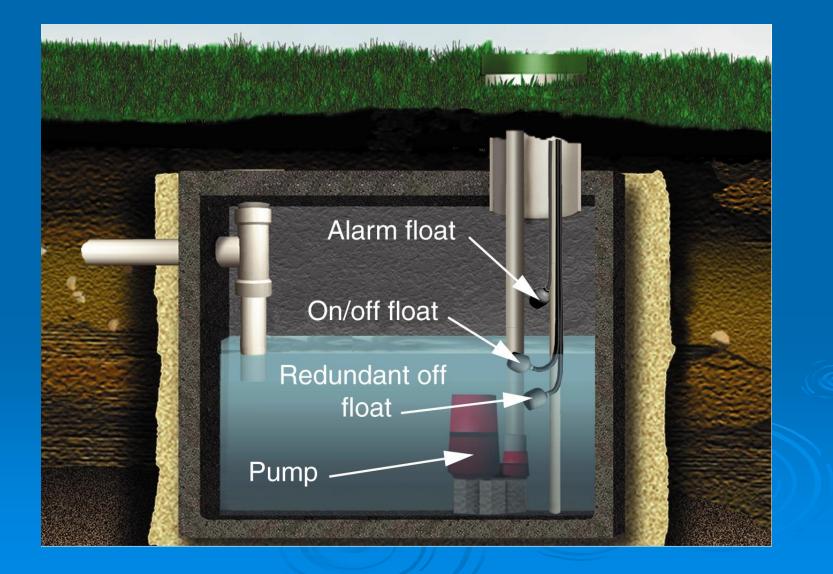


Pump tank systems Location in the treatment system > What does a clean/dirty pump tank communicate Control panel components > Calculating flow from a facility > High water alarms –what does an alarm mean

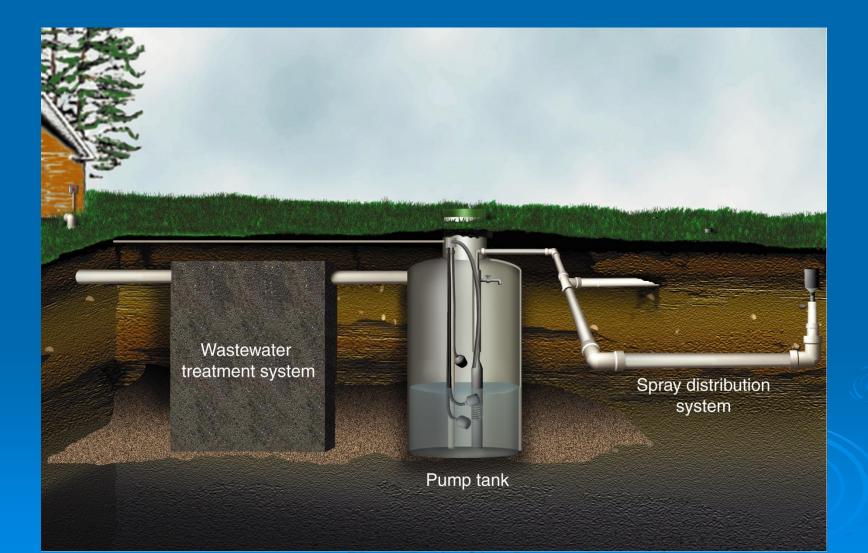
Pump Tank Systems

- Component of pressurized distribution systems
 - Pump tank
 - Pump
 - Water level sensors, generally floats
 - Control panel
 - High water alarm

Pump Tank



Pump Tank / Spray System



Water Quality in Pump Tank? > Water runs through components to pump tank > After treatment: Clear water = treatment Trash, solids, debris - why is the material in the pump tank?

Control Panels

- Housing for components needed to control a system.
- Record valuable operational information
- Provide a means to monitor the system
- Works in cooperation with floats & sensors



Floats Functions

≻ Off

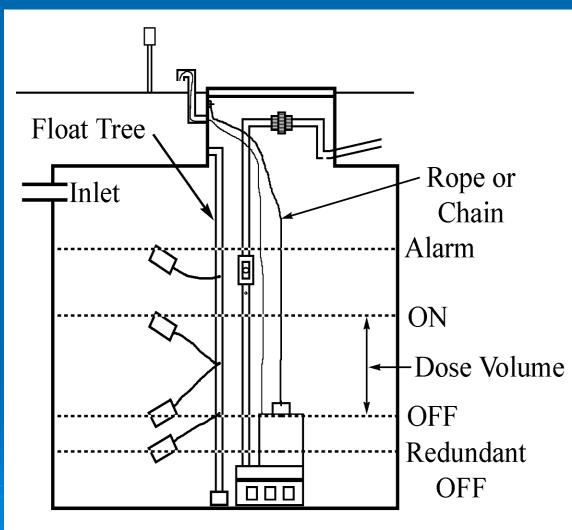
• Redundant off

> On

Dose volume is between Off &On

> Alarm

- > Alarm volume
 - Critical for owner



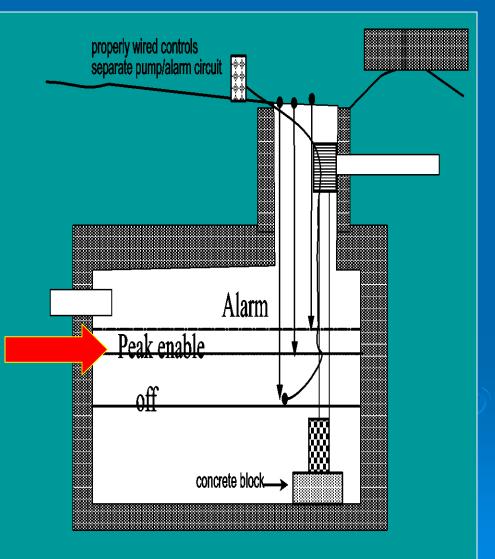
Sensor Functions

> Off

- Turns timer off
- > On
 - Timer operates the pump

> Alarm

- Turns on the alarm
- Peak enabler
 - Changes the dosing frequency (PLC)
- > Amber alarm
 - Management response to extra water



Critical Controls for measuring flow through a system

Meter readings

- Elapsed time meter (ETM) present:
 - Present reading (PTR)
 - Last reading (LTR)
- Cycle/event counter (CC) present:
 - Present reading (PCR)
 - Last reading____(LCR)

Number of Doses: CC

- > Using Cycle Counters (CC)
 - What do I need to have?
 - Days between readings
 - (only when in operation)
 - Designed number of cycles (Dose frequency)
 - Change in value = Total number of cycles (NC)
 - Designed maximum cycles
 - Days x Dose frequency = Max cycles
 - Compare to actual

Cycle Counter Operation

> Cycle Counter Reading:

- Present reading: 45,289 cycles
- Last reading: 44,891 cycles
- Calculate the number of cycles by subtracting Last reading from the Present reading.
- 45,289 cycles 44,891 cycles = 398 cycles

> What does it mean?

Total times the system turned on/off

Estimating Water Usage Based on Cycle Counter Reading Number of cycles over period of time ÷ Days in period of time = Pump cycles per day (CPD) Site with annual site visit, design 4-5 CPD 398 cycles ÷ 365 days ≈ 1 CPD Same site with 100 days between visits • 398 ÷ 100 = 4 CPD Another site • 3905 cycles ÷ 365 days = 10.6 CPD

Measuring Flow: CC

Using Cycle Counters (CC)

- What do I need to have?
- Days between readings
 - (only when in operation)
- Change in value = Total number of cycles (NC)
- Dose Volume (DV) Use net volume
 - Net volume Remove drain back from volume pumped
- Total flow
 - NC x DV = Total flow
- Total flow ÷ Days = Average Daily Flow

Total Gallons with CC
Cycle Counter (CC)
[(PCR) – (LCR)] x (DV) = ____Total gallons

• (45,289 – 44,891) x 77.3 gal = 30,765

 Total gallons ÷ (# of days this period) = GPD

30,765 gal ÷ 365 days = 84 GPD

Measuring Flow: ETM

> Using Elapsed Time Meter (ETM)

- What do I need to have?
- Days between readings
 - (only when in operation)
- Change in value = Total number of units
 - Minutes
 - Hours
- Pump capacity (gpm)- will not be the net volume
- Total flow = Elapsed Time x Pump capacity
- Total flow (total d-back) ÷ Days = Average daily flow

Total Gallons with ETM

> Elapsed Time Meter (ETM)

- [(PTR) (LTR)] x (GPM) = Total gallons
 - (15,703 14, 509) x 25.8 gpm = 30,805 gal
- Total gallons ÷ (# of days this period) = GPD

30,805 gal ÷ 365 days = 84 GPD

Calculating Gallons Per Day (GPD)

- Fotal gallons ÷ (# of days this period) = gpd
 - CC: 30,765 gal ÷ 365 days = 84 gpd
 ETM: 30,805 gal ÷ 365 days = 84 gpd
- > But only Seasonal Home!
 - CC: 30,765 gal ÷ 100 days = 307 gpd
 - ETM: 30,805 gal ÷ 100 days = 308 gpd
- Design flow = 450 gpd
 - (308 gpd ÷ 450 gpd) x100 = 68%

A difference in the Daily flow estimates communicates?

- Which flow estimation method is accurate? CC or ETM
- > What does a CC estimated daily flow measure: number of dose & dose volume
- What does an ETM estimated daily flow measure: pump run time and pump flow rate
- What if CC estimate is 84 GPD and ETM estimate is 168 GPD

What does a High Level in the Pump Tank mean?



Malfunction

Defined: Not performing its intended purpose.

Component malfunction versus System malfunction

Purpose of treatment system

- Protect Public Health
- Protect Public Safety
- Protect Environmental Health
- Protect Environmental Safety
- Hard malfunction: component malfunction leads to system malfunction

Soft malfunction: component malfunction not result in system malfunction

High Level Condition Communicates

- Excess water usage
- > Pump malfunction
- System water tightness issue
- Maintenance needed

- > Timer malfunction
- > Timer settings
- Float settings tether length
- Float malfunction

Power was off for a period of time

Summary

- > Pump tank system components
- > Water quality, debris in tank.
- Flow calculations
 - Cycle counter
 - Elapsed time meter
 - Comparison of the numbers
- > High water condition can be an indication of many different issues.
- Soft malfunction High water alarm

References

CIDWT. 2009. Installation of Wastewater Treatment Systems. Developed by Consortium of Institutes for Decentralized Wastewater Treatment (CIDWT). Midwest Plan Service. Iowa State University. Ames, IA. December 2009.

CIDWT. 2006. Residential Onsite Wastewater Treatment Systems: An Operation and Maintenance Service Provider Program. Developed by Consortium of Institutes for Decentralized Wastewater Treatment (CIDWT). Midwest Plan Service. Iowa State University. Ames, IA. January 2006.