



**PREMIER
TECH**

The materials being presented represent Premier Tech's work and opinion, and do NOT reflect the opinions of NOWRA.

NOWRA 2023

ECO-DESIGN

*A way to leverage
innovation in
sustainable product
development*



Nickel waste tailings are produced during the hydrometallurgical leaching of nickel – cobalt ore slurry with concentrated sulphuric acid.

- Sudbury, Ontario

A man in a striped shirt and dark pants is carrying a large, heavy sack of waste on his back. He is standing in a field of discarded plastic bottles and other debris. The sky is blue with white clouds. A dark circular overlay is on the left side of the image, containing white text.

The UN Environment Programme (UNEP) predicts that the amount of plastic in the ocean will nearly triple by 2040, adding 23 million to 37 million tonnes more waste every year.



Globally, only 9% of plastic waste is recycled while 22% is mismanaged.

In USA:

73% end up in landfill

19% is incinerated

4% is mismanaged

4% is recycled



Canada endured its second-hottest year ever, with France, Britain, Spain, and Italy setting new average temperature records.

(and getting worst every year)



Scientists predict that flooding linked to the effects of climate change will increase as the 21st century continues.



ECO-DESIGN
of a new product

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CREDIT: NASA and William Anders

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**Meeting the needs of the present without
compromising the ability of future
generations to meet their own needs**

Gro Harmel Brundtland

“Notre avenir à tous” | “*Our Common future*” 1982

DESIGN and COMPLEXITY



Sustainability **and beyond**

Planet

- GHG and climate action
- **Life cycle thinking and eco-design**
- Eco-responsible production and business practices

People

- Team members development
- Health, safety, and wellness
- Community engagement

Prosperity

- Impactful partnerships
- Impactful offers and business models

**80% of environmental impacts
are designed in.**

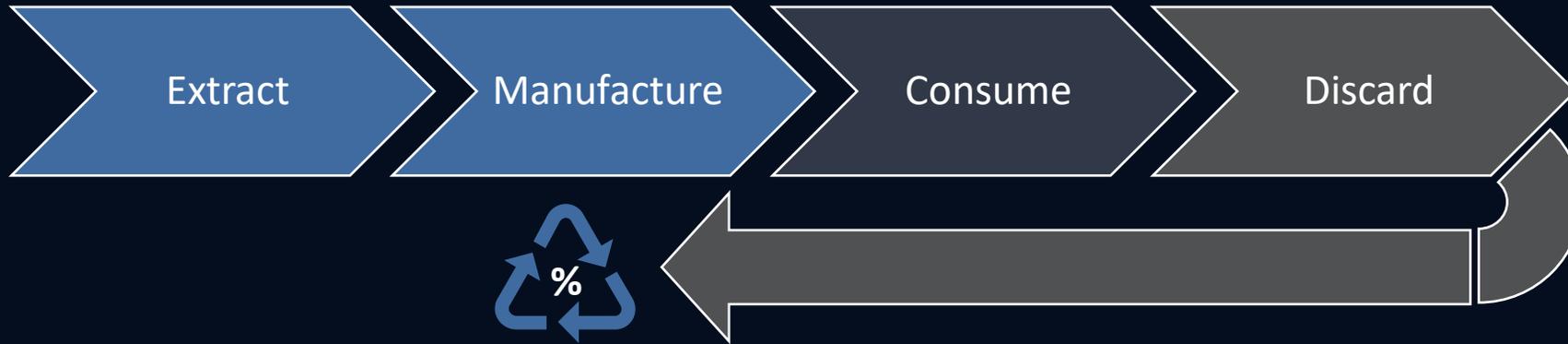


ECO-DESIGN

The integration of environmental aspects into the product development process by balancing ecological and economic requirements.

Eco-design considers environmental aspects at all stages of the product development process, striving for products which make the lowest possible environmental impact throughout the product life cycle.

ACTUAL PRODUCTION/ CONSUMPTION MODEL



WE NEED TO GO
BEYOND USING
RECYCLED MATERIAL

TAKE MAKE WASTE

ACTUAL ECONOMY

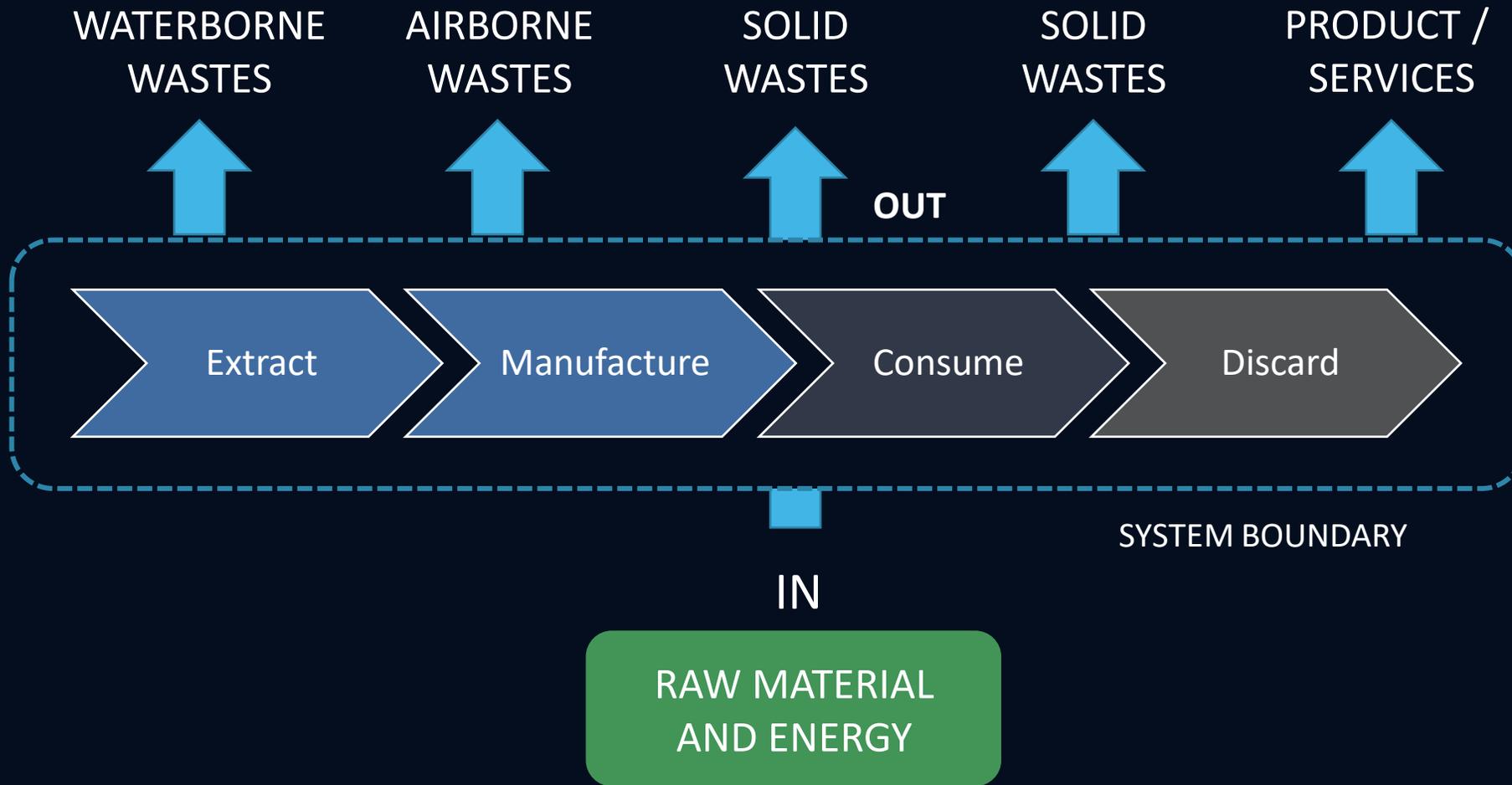
DESIGN
USE MAKE

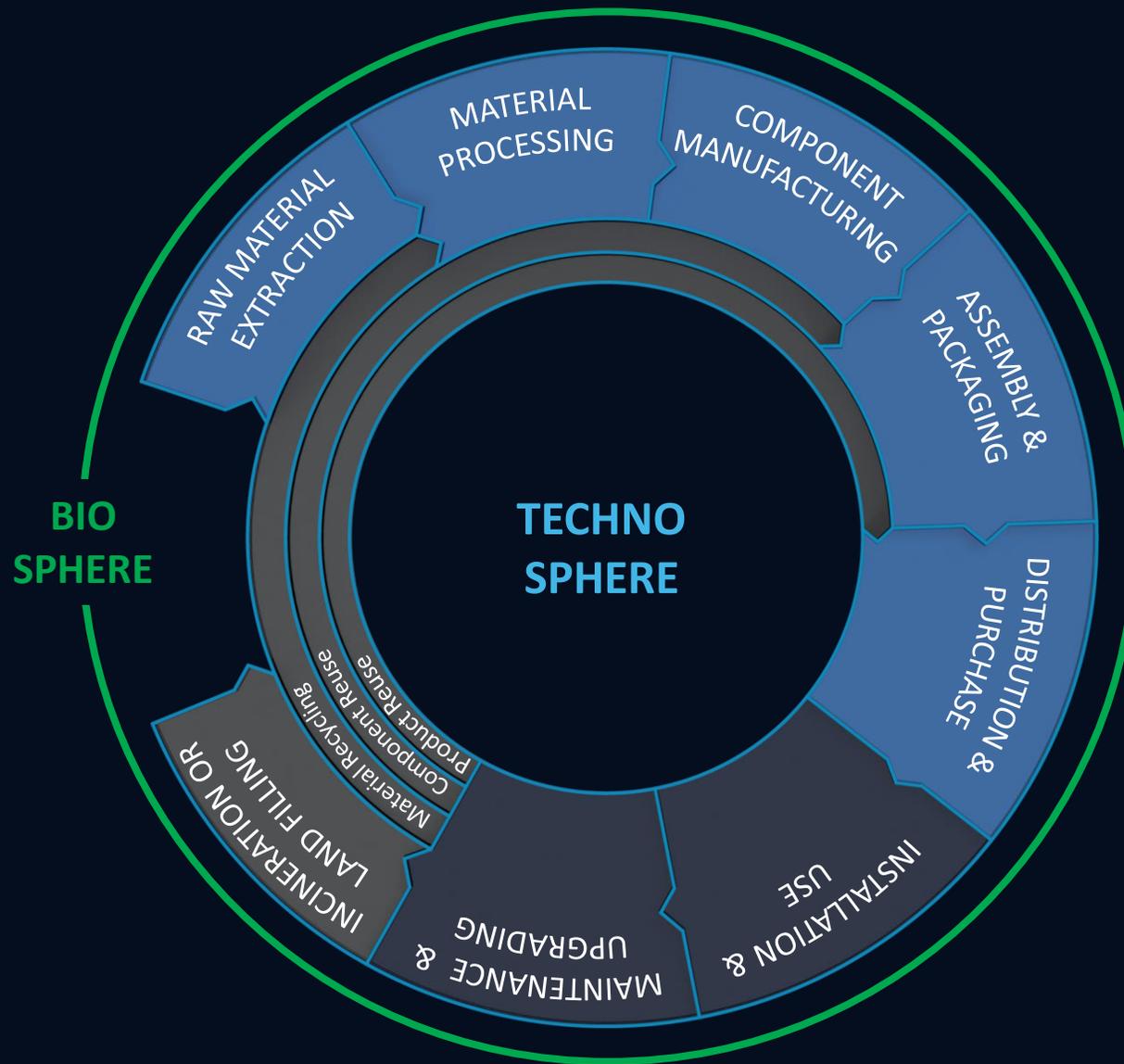
CIRCULAR ECONOMY

DESIGN
USE MAKE

REGENERATE

REGENERATIVE ECONOMY







INNOVATION



MANUFACTURING INNOVATION



PRODUCT SERVICE SYSTEM



SOCIETY



DEMATERIALIZATION



REMANUFACTURE



REDUCE



RECYCLABILITY



REPAIRABILITY



REUSABILITY



DISASSEMBLY



END OF LIFE

DESIGN
FOR
X



LONGEVITY



EFFICIENCY



MODULARITY



USERS



THE ENVIRONMENT



TRANSITIONAL SYSTEMS





REDUCE



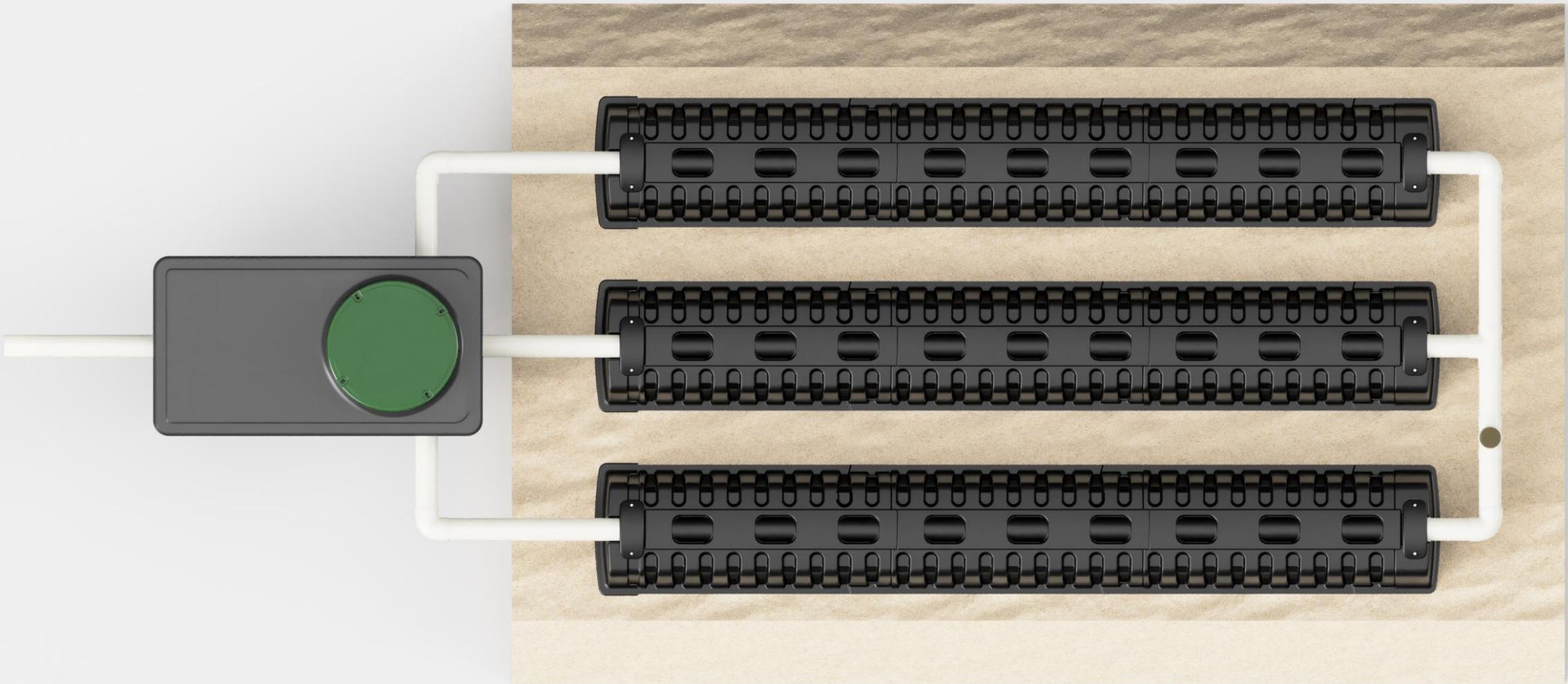
REUSABILITY



RECYCLABILITY



MODULARITY





REDUCE

DISTRIBUTION



+



PROTECTION





INNOVATION

PATENT
PENDING



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REUSABILITY



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INNOVATION

PATENT
PENDING



Keystone





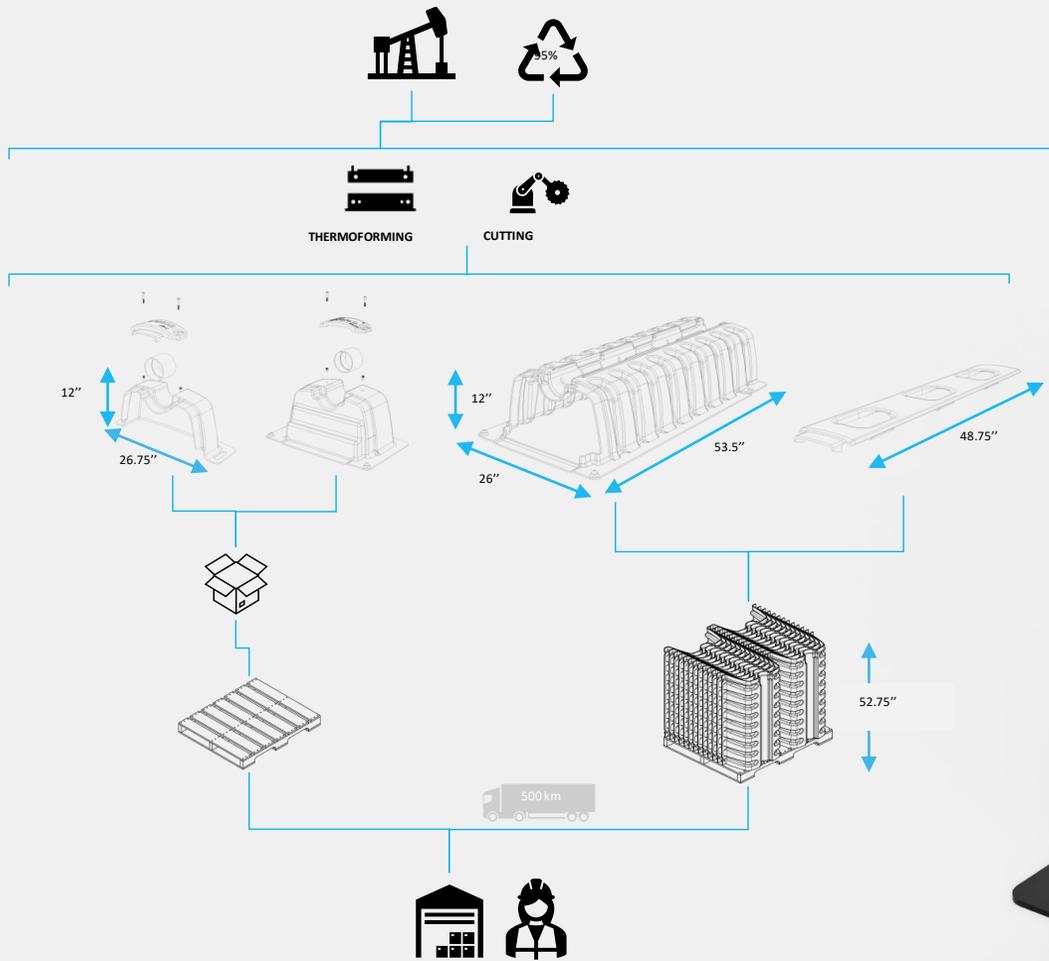
MODULARITY



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RECYCLABILITY



REDUCE



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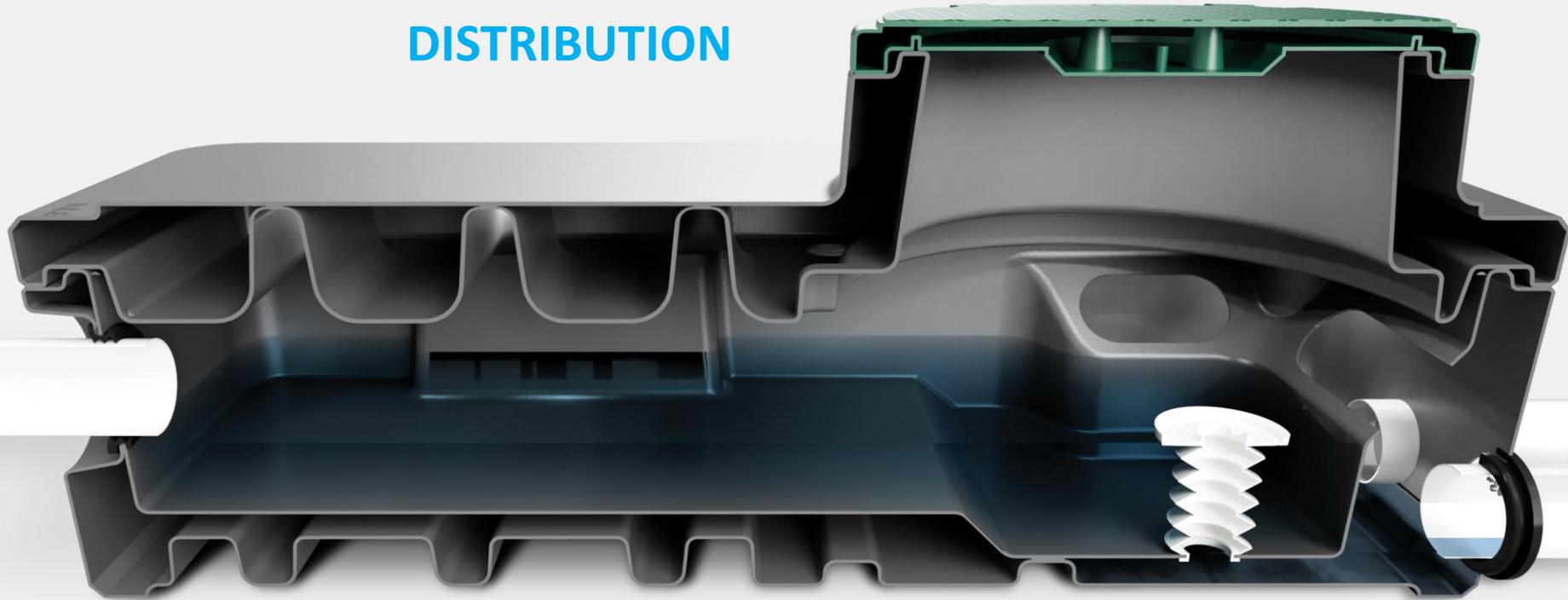
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INNOVATION

DOSING
+
DISTRIBUTION



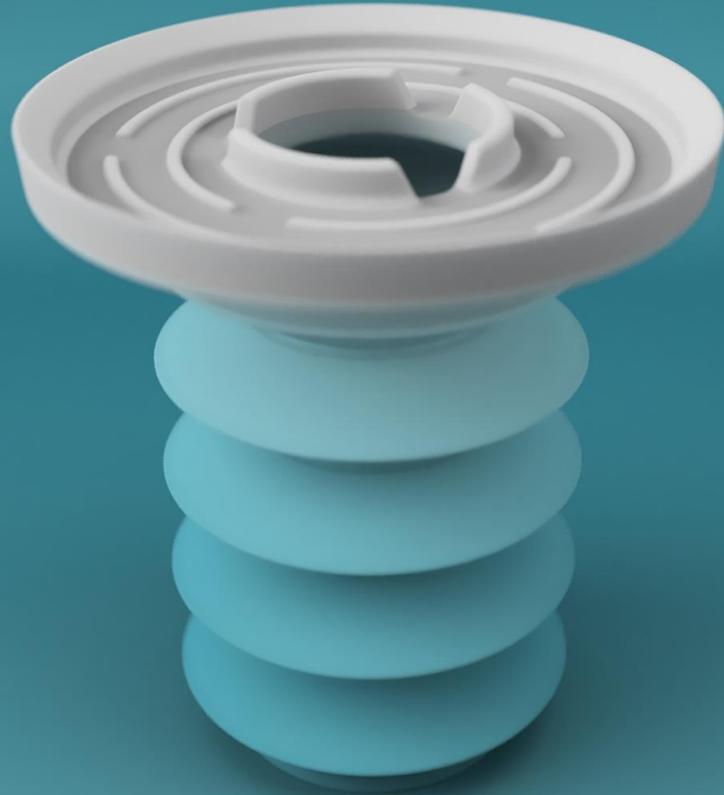


INNOVATION

PATENT
PENDING



REDUCE



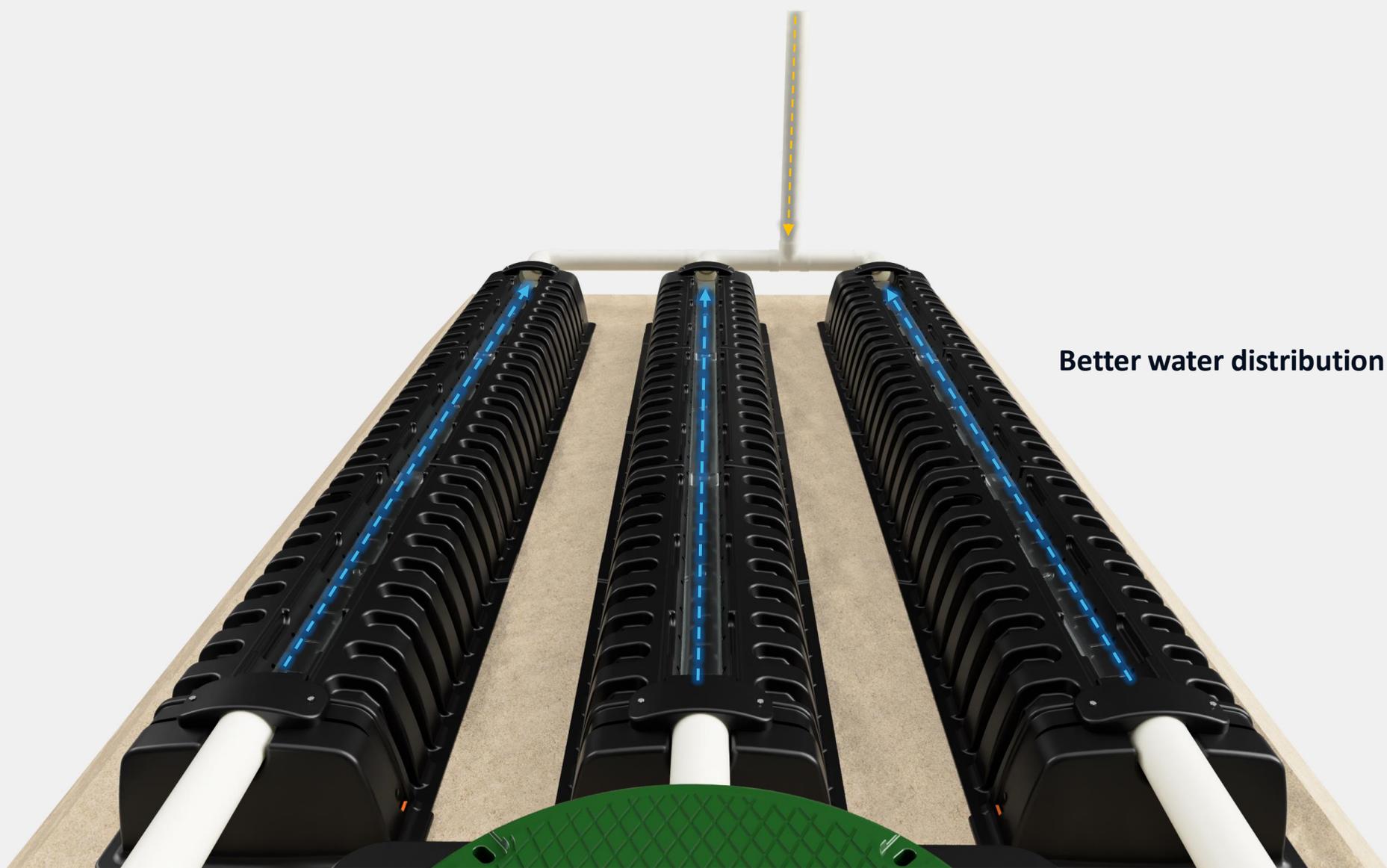
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INNOVATION



Better water distribution



END OF LIFE



Allowing for
visual inspection

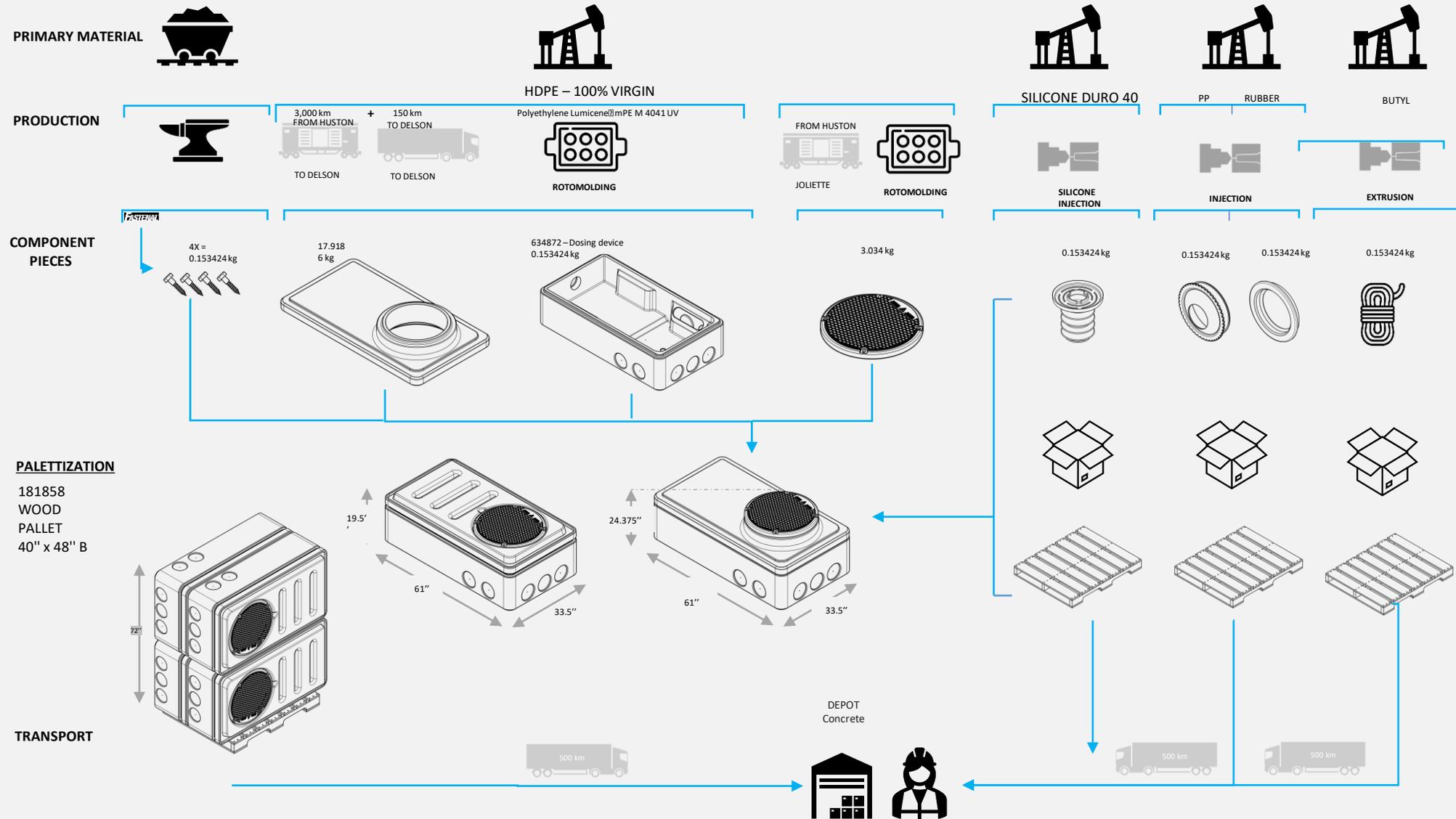


REDUCE



Process tree – From manufacturing to depot

Dosing distribution box

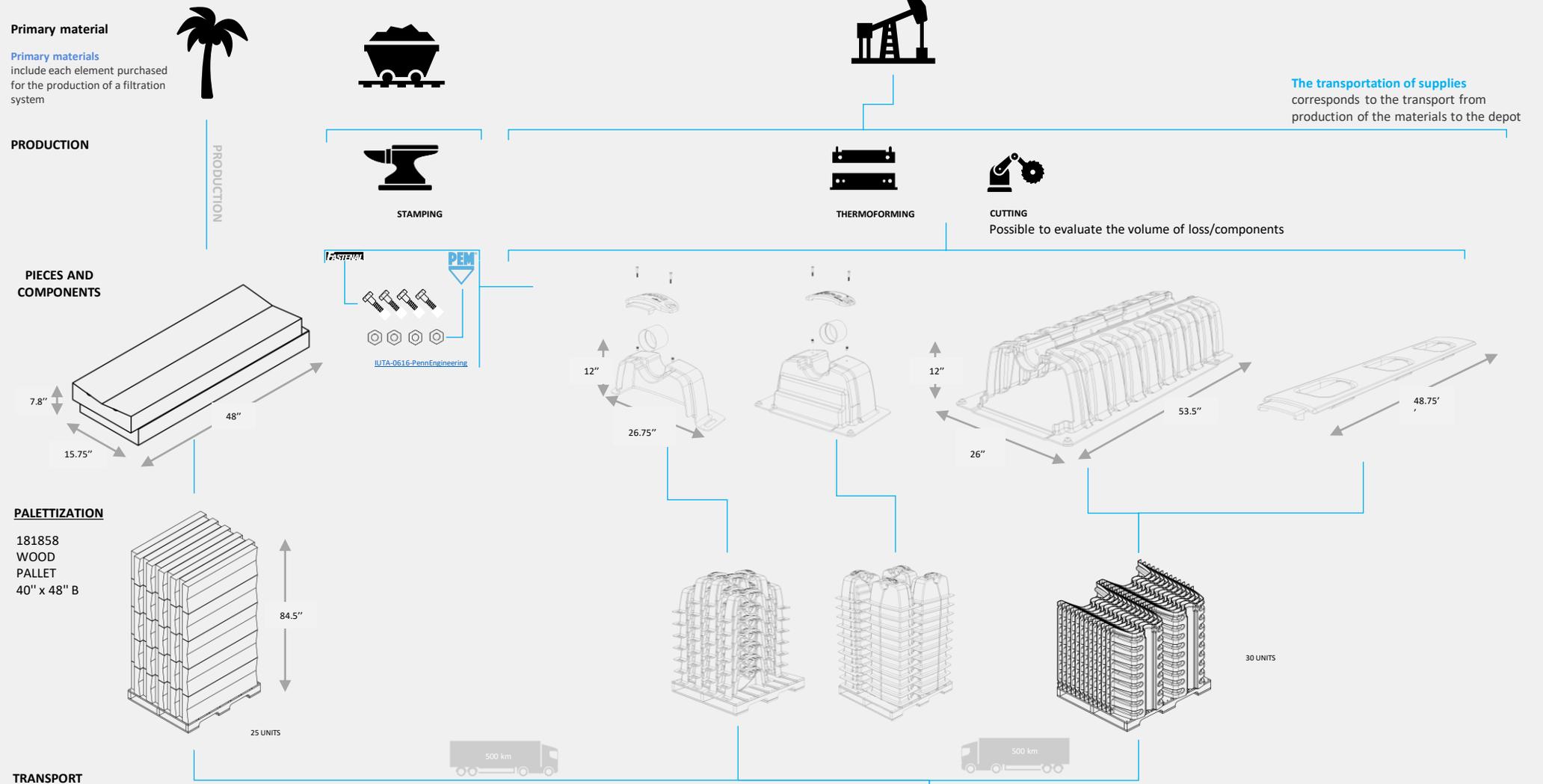


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Process tree – From manufacturing to depot

Treatment modules

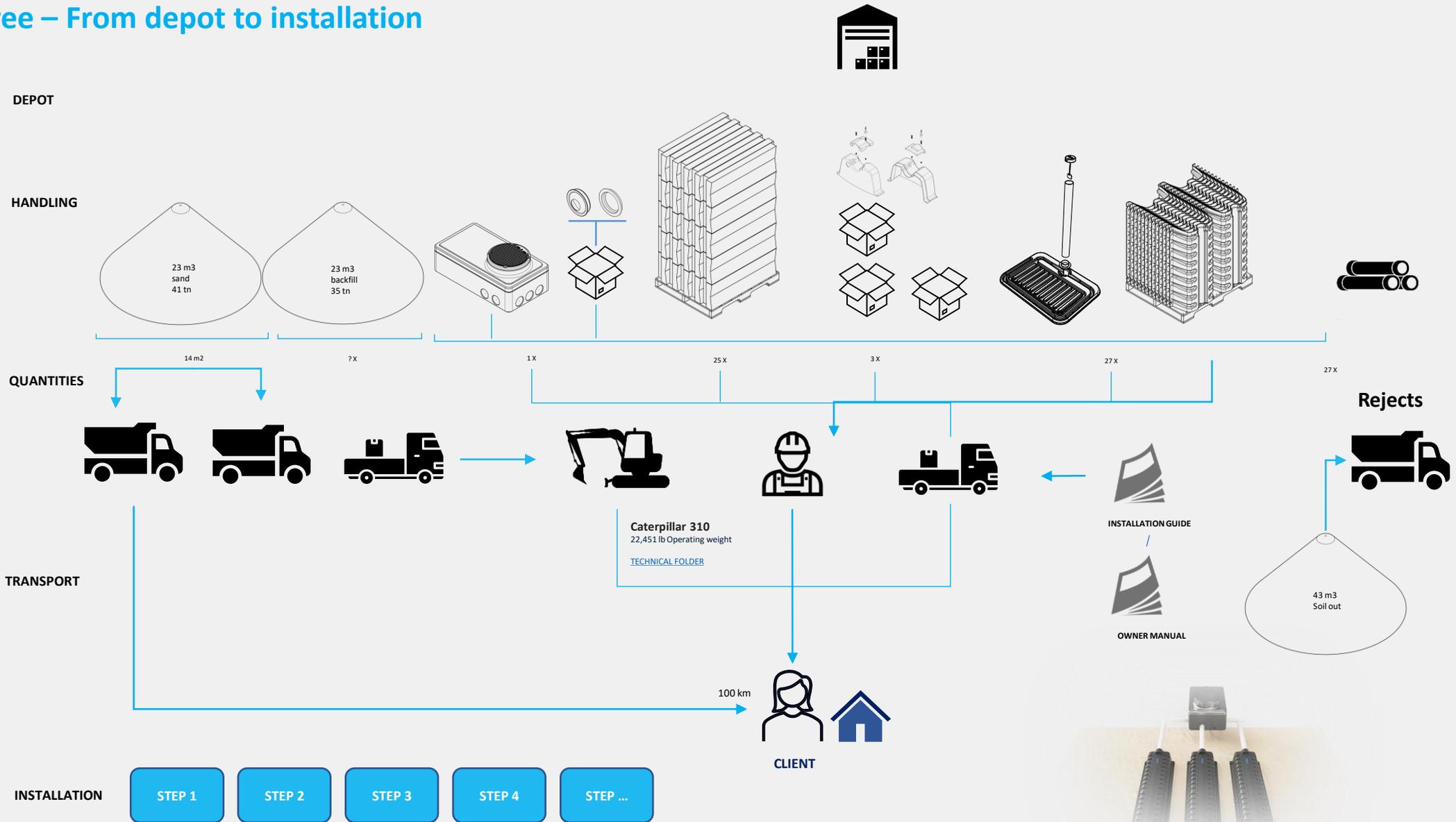


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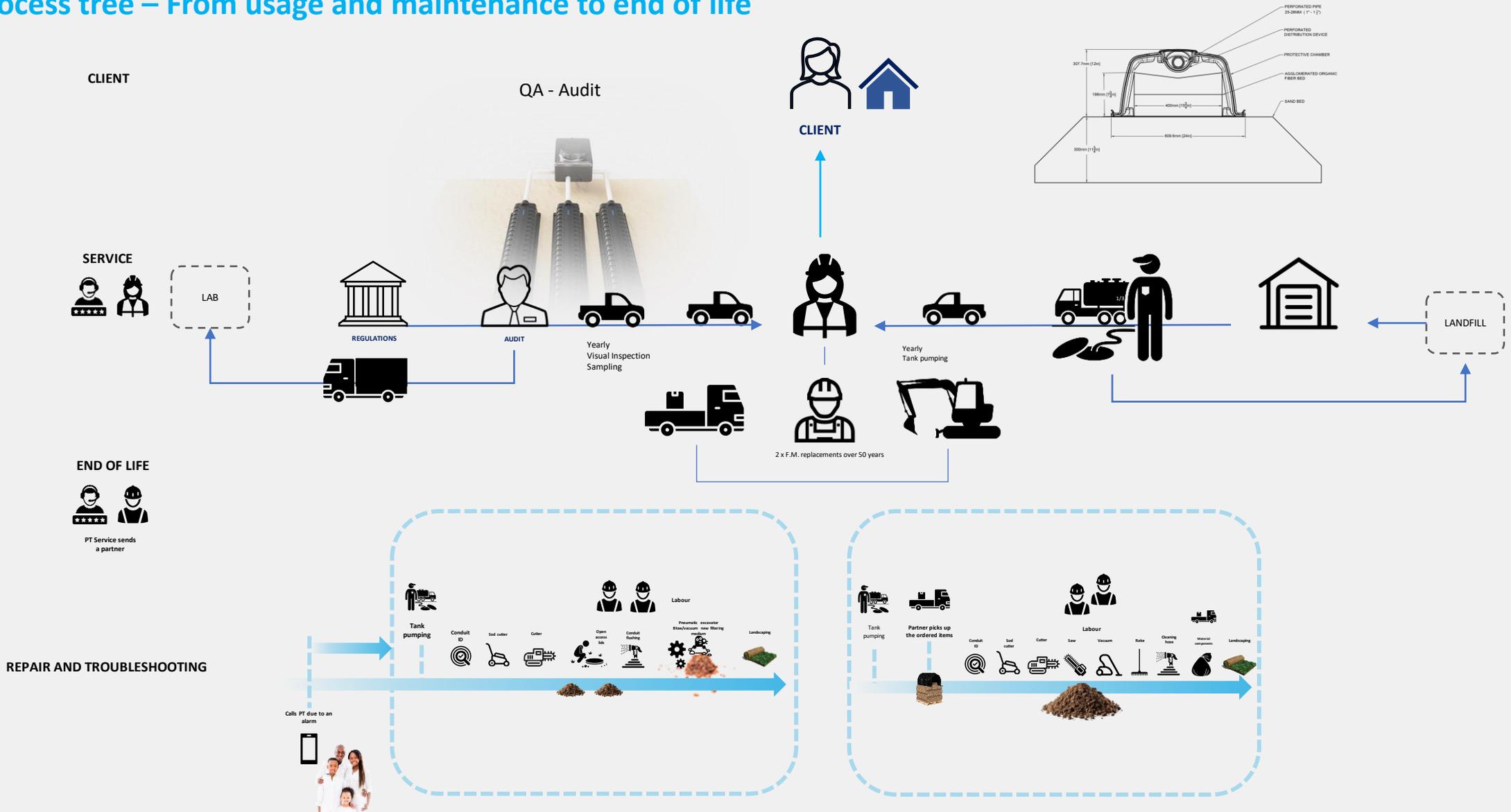
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DEPOT

Process tree – From depot to installation



Process tree – From usage and maintenance to end of life



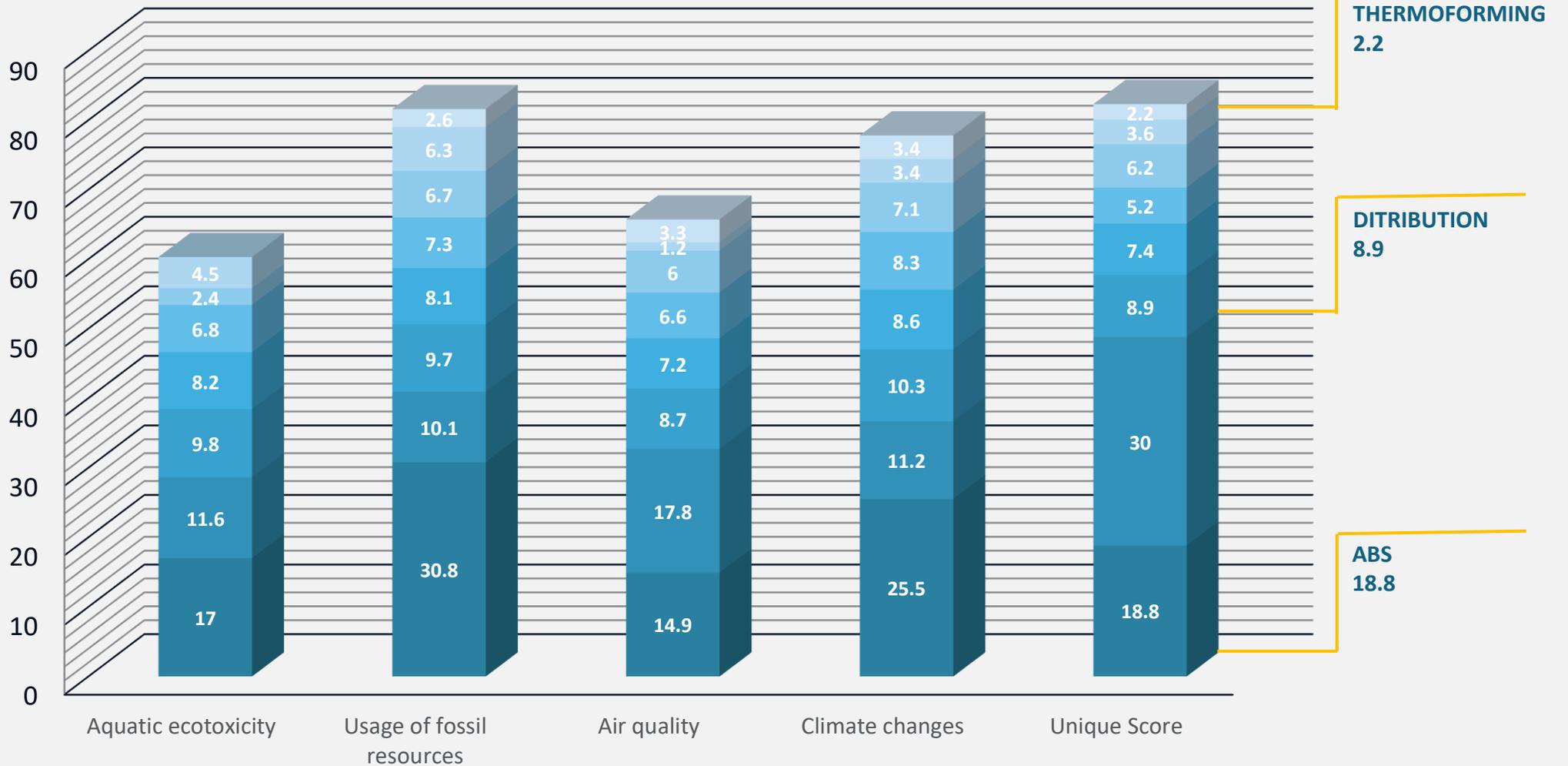
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Simplified Life Cycle Assessment / SLCA

8 elements accountable for 80% of the total impacts

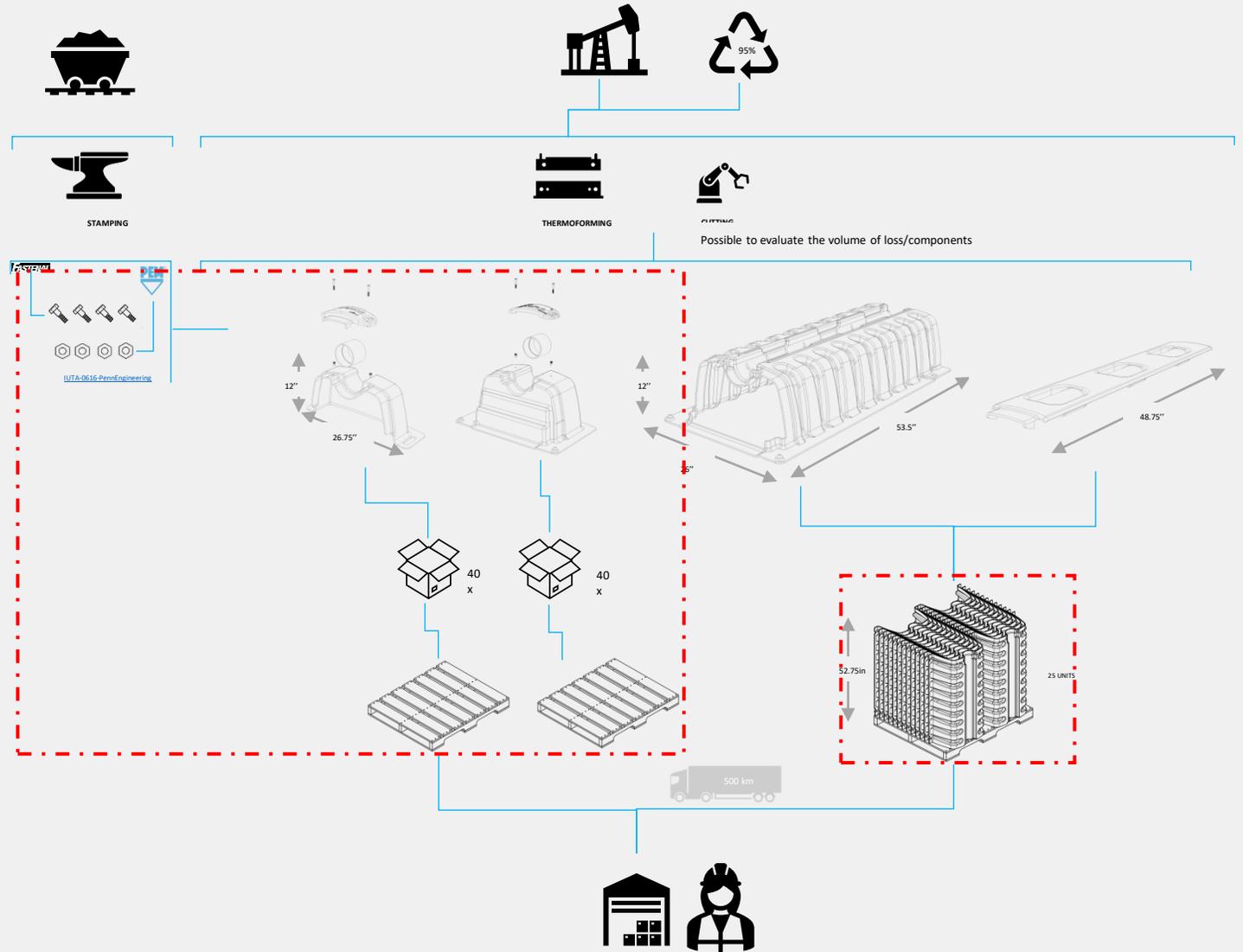
■ ABS
 ■ Sand
 ■ Distribution
 ■ Moving Engine
 ■ Fuel
 ■ Soil Evacuation
 ■ HDPE
 ■ Thermoforming



What's next

Thermoforming

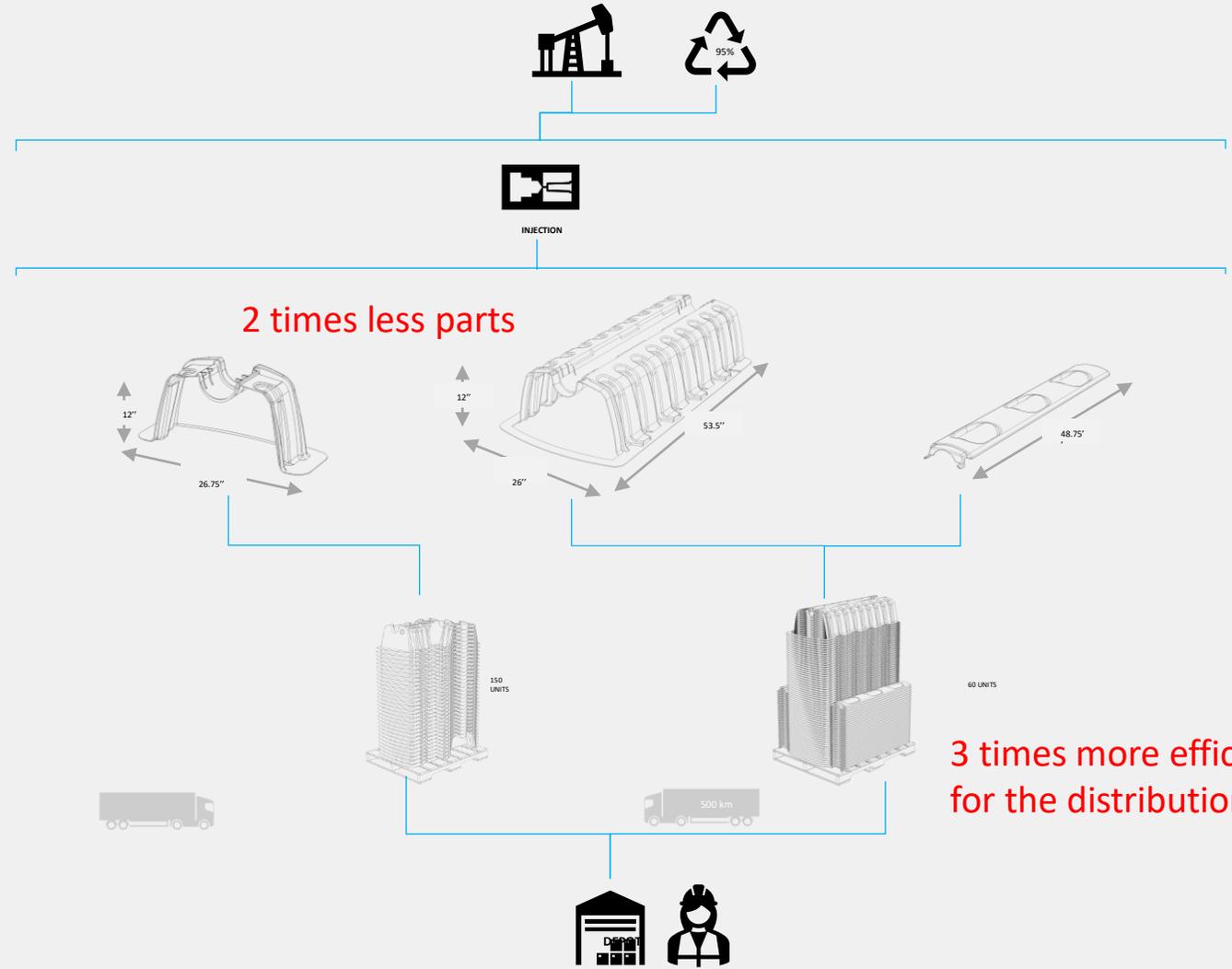
8 PARTS



Motivated by production capacity and economic considerations

Injection

3 PARTS



3 times more efficient for the distribution



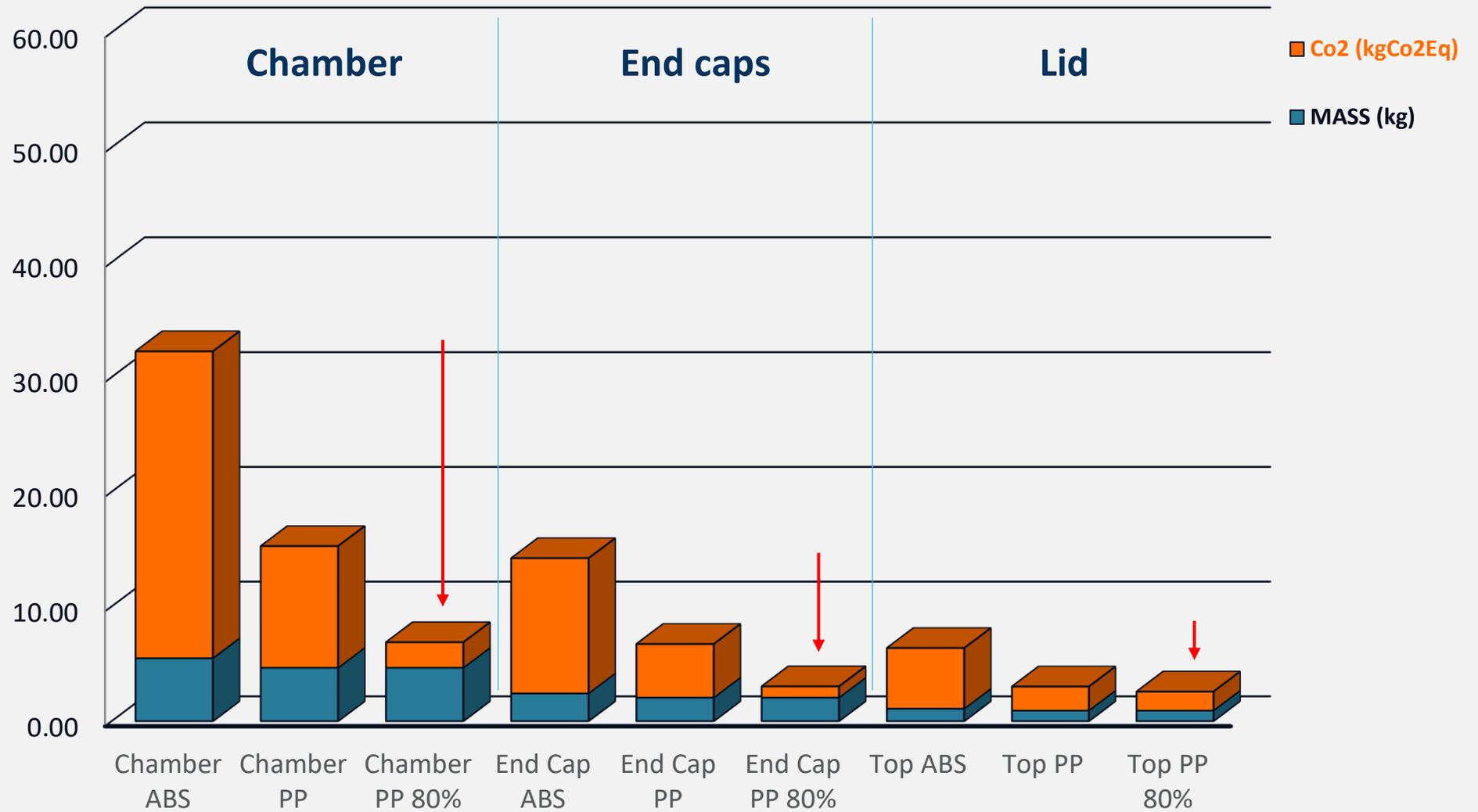
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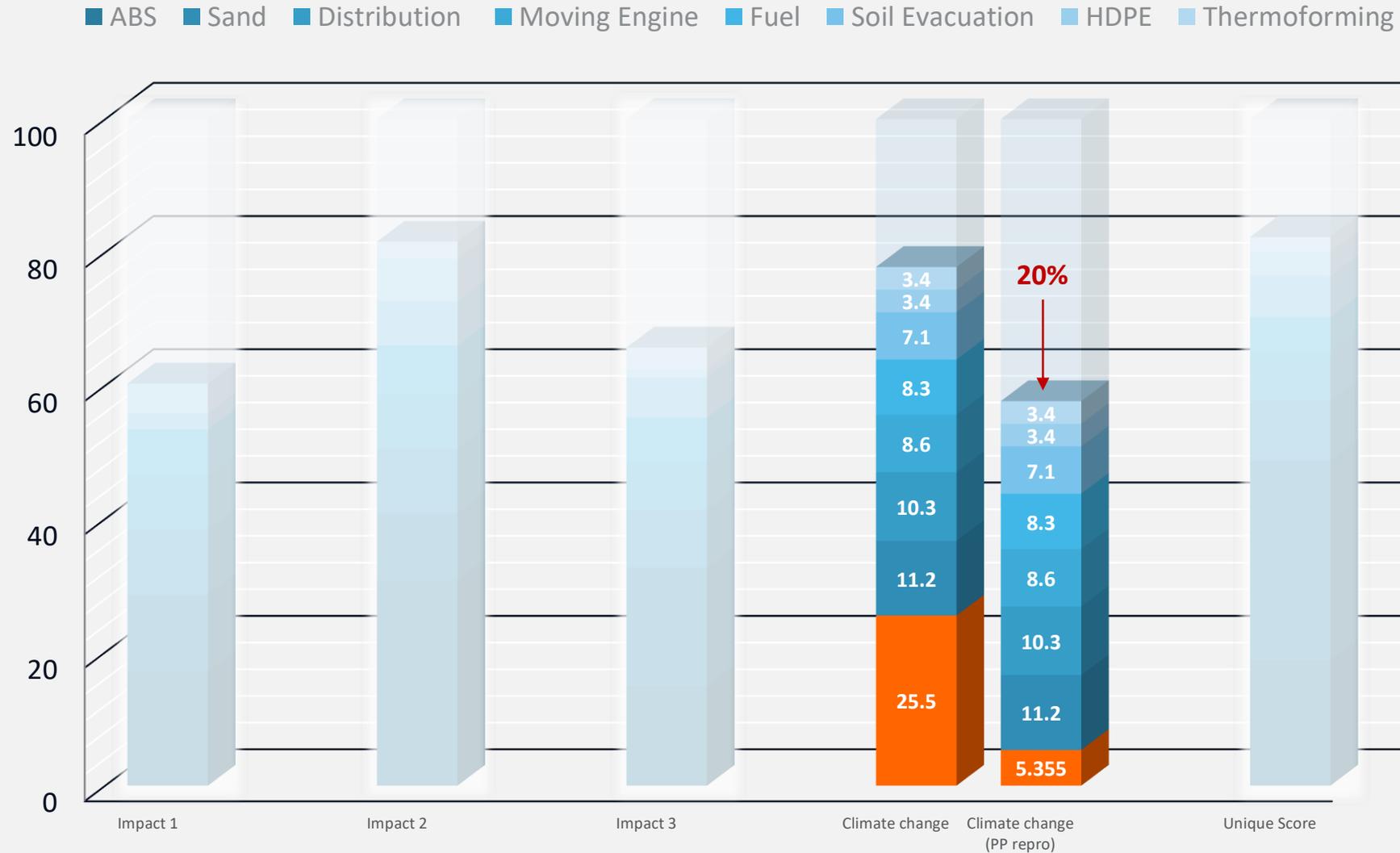
Next generation –
Preliminary
evaluation

MAKERSITE EVALUATION



Next generation –
Anticipated positive
impacts

Simplified Life Cycle Assessment / SLCA





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Questions?



Beyond 100