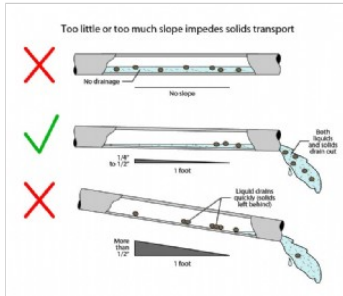


**pipng slope**

*pipng slope images/graphics:*



**Slope on pipe and solids transport**

Graphic illustration of inadequate or excessive slope on pipe impeding solids transport